



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6305G16231-3G

Job Sheet 172403



Part No: RBW6305G16231-3G

Job Qty: 3 ea

Part Name: Fan/Ecs Drive Quill Lip Seal Installer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Due Date: 4/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G16231-3G Rev 2 IPP Rev A 18.02.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		4/14/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	3 pcs		4/16/18	0.00	0.10	Small Fab-9		MLC DAS
110	QC	3 pcs		4/16/18	0.00	0.00	QC5		38
130	Packaging	3 pcs		4/16/18	0.00	0.00	Packaging3-2		MAY 03 2018 GA 096
140	QC21-FG	3 Ea		4/16/18	0.00	0.00	QC21		May 18/2018

Part Op 100 - Assemble as per DWG.
Descriptions: 130 - Bag and tag

DAS
21
9-86

MAY 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6305G16231-3G-1	Handle	3 Ea (1 ea)	90-Start up Operation	
RBW6305G16231-3G-3	Seat	3 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW6305G16231-3G-1 GA096	3	0	0
	RBW6305G16231-3G-3 GA096	3	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

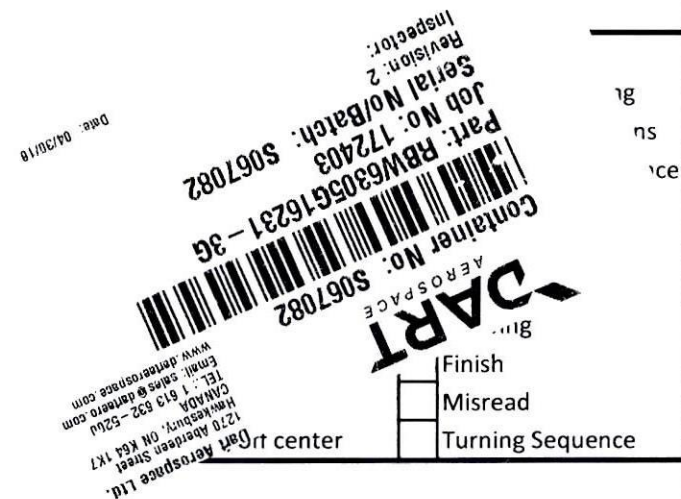
WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

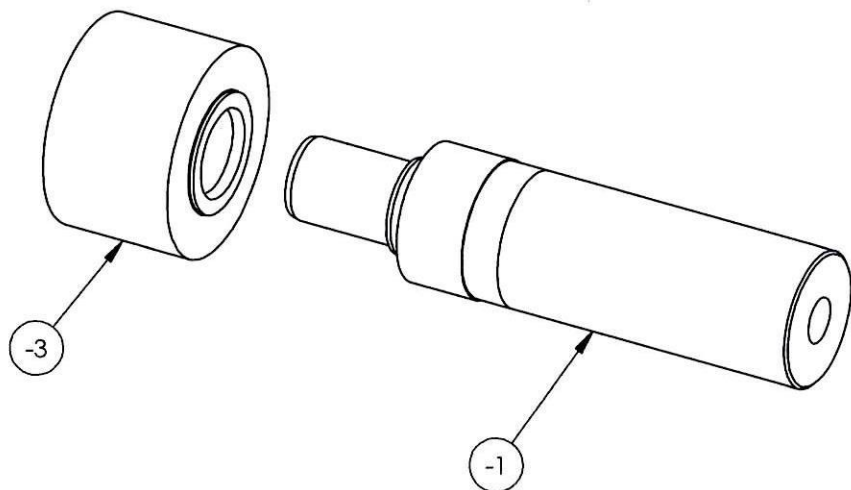
Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST D		PROCESS	
Part No. _____		Rework ☐		Skid-tube ☐		Water Jet ☐	
NCR No. _____		Scrap ☐		Machining ☐		ng. Coord. ☐	
		Use-as-is ☐		Thermoform ☐		Packaging ☐	
		Suspected Unapproved ☐				Supplier ☐	
Date : _____		Step #: _____				MRB (QSI042) Approval	
Description Work Order Deviation				Completed By			
				ad hand / Supervisor			
				approval Verification			
				Coordinator			
				Approval			
Root Cause							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature,	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/L	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/U	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐				
Misidentified	☐	Past Due	☐	OTHER :			



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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-3 CH'D ENGRAVE NOTES PER RW.	5/9/11	RJC	RW
B		CH'D TOOL NAME WAS FAN/ECS DRIVE QUILL LIP SEAL INSTALLER IS TOOL, FAN/ECS DRIVE QUILL LIP SEAL INSTALLER TO MATCH PARTS MANUAL.	11/4/13	RJC	RW
1		-3 ADDED DIM. R.01 MAX, CH'D TOLERANCE ON NON-CRITICAL PARTS.	5/14/14	DPD	GE
2	15-0068	-3 CH'D ENGRAVE NOTE WAS ENGRAVE T/N "RBW6305G16231-3G-3" IS ENGRAVE P/N.	4/6/2015	RJC	JAG



NOTE:
ALSO SOLD WITH KIT RBW6305G01531-3G BOX
TWO RBW6305G19731-3G.

DART AEROSPACE	
TITLE TOOL, FAN/ECS DRIVE QUILL LIP SEAL INSTALLER	
DWG NO. RBW6305G16231-3G	REV 2
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC
SCALE 1:2	DATE 2/4/2011
USED ON MODEL AW139	
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	HANDLE	6061		2
			-3	1	SEAT	6061		3

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					